Bolt-Around Signature Series Rotating Latch
Bolt-Around Installation

1. Measure the horizontal distance per the weight distribution hitch manufacturer’s recommended specifications.

2. Install the appropriate bolts into the top holes of the latch plate and the closest lower holes holes to the bottom of the frame. Install the backing plates and 1/2"-13 lock nuts on the inside of the frame. Tighten all hardware.

   Note: 1-1/2" thick frames use 1/2"-13 x 2-3/4" bolts
   2" thick frames use 1/2"-13 x 3-1/4" bolts

3. Rotate the latch clockwise. Place the chain into the desired slot.

4. Rotate the latch counterclockwise to lock.

   Repeat on other side of the trailer

Bolt-Thru Installation

(5” and taller frames only)

1. Measure horizontal distance per weight distribution hitch manufacturer’s recommended specifications. Flush the top of the latch to the top of the frame. Clamp the latch to the frame or mark the center of the holes to be drilled.

2. Using a 1/2” drill bit, drill the four (4) upper holes thru the frame. Install the appropriate 1/2"-13 bolts and 1/2"-13 lock nuts. Tighten down all hardware.

   Note: On 2” tubular frame trailers use the provided 1/2”-13 x 3-1/4” bolts. On 1-1/2” tubular frame trailers use the provided 1/2”-13 x 2-3/4” bolts. On channel frame trailers use the provided 1/2”-13 x 1-1/4” bolts.

3. Rotate the latch clockwise. Place the chain into the desired slot.

4. Rotate the latch counterclockwise to lock.

   Repeat on other side of the trailer
Tools Required

Large Vise Grip
Drill
Tape Measure
1/2" Drill Bit
3/4" Socket
3/4" Wrench

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<th>Item No.</th>
<th>Part No.</th>
<th>Description</th>
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<tbody>
<tr>
<td>1</td>
<td>62-3868</td>
<td>Rotating Latch Wrench</td>
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<td>2</td>
<td>62-4020</td>
<td>Bolt-Around Rotating Latch</td>
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<td>3</td>
<td>101-8341</td>
<td>Bolt-Around Backing Plate</td>
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<td>4</td>
<td>201-0011</td>
<td>1/2&quot;-13 x 1-1/4&quot; Hex Head Bolt, Grade 5, ZP</td>
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<td>202-0016</td>
<td>1/2&quot;-13 Hex Dimple Lock Nut, ZP</td>
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Blue Ox® is committed to providing you with exceptional customer care throughout your lifetime with our products. Our team is here to assist you with any questions you may have regarding the performance of your product. Simply call (402) 385-3051 and you can speak with our customer care team.

Additionally, please visit our website to see which rallies our Destination America team will be attending. For a nominal fee, our service technician will service your towing system to ensure it’s in proper working condition. Also, as a commitment to our customers, should you visit our factory, you can stay at our full service Blue Ox® campground at no charge along with enjoying a factory tour.

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